**Description**

The Humidity Controller is an advanced application to control relative humidity for general purpose applications. They are specially designed to control humidifiers and dehumidification equipment.

**Outputs & Inputs**

- 4 analog outputs (0-10 Vdc or 2-10 Vdc)
- 2 dry contact outputs
- External humidity sensor input
- Window or external temperature sensor input
- Alarm status input
- Low signal selector input
- Configurable PID

**Operation & Display**

- Adjustable setpoint with auto reset from external sensor
- Multi level lockable access menu
- Lockable setpoint and control mode
- Backlit LCD with simple icon and text driven menus
- Selectable Celsius or Fahrenheit scale
- Humidification and dehumidification indicator

## Technical Specifications

<table>
<thead>
<tr>
<th>Description</th>
<th>HRO20</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Outputs</strong></td>
<td>- Actual humidity (0-100% RH), 0-10 Vdc/2-10 Vdc</td>
</tr>
<tr>
<td></td>
<td>- Humidity setpoint (0-100% RH), 0-10 Vdc/2-10 Vdc</td>
</tr>
<tr>
<td></td>
<td>- Humidification proportional control signal, 0-10 Vdc/2-10 Vdc</td>
</tr>
<tr>
<td></td>
<td>- Dehumidification proportional control signal, 0-10 Vdc/2-10 Vdc</td>
</tr>
<tr>
<td></td>
<td>- Humidification dry contacts 24 Vac, 1 A max, 3 A in-rush</td>
</tr>
<tr>
<td></td>
<td>- Dehumidification dry contacts 24 Vac, 1 A max, 3 A in-rush</td>
</tr>
<tr>
<td><strong>Inputs</strong></td>
<td>- 1 window temperature sensor or outside temperature sensor (10 KΩ)</td>
</tr>
<tr>
<td></td>
<td>- 1 alarm status digital input (24 Vac or dry contact)</td>
</tr>
<tr>
<td></td>
<td>- 2 configurable analog inputs (0-10 or 2-10 Vdc). Refer to steps 22 and 24 for complete list</td>
</tr>
<tr>
<td><strong>Power supply</strong></td>
<td>22 to 26 Vac 50/60 Hz or 28 to 32 Vdc</td>
</tr>
<tr>
<td><strong>Power consumption</strong></td>
<td>1 VA</td>
</tr>
<tr>
<td><strong>Setpoint range</strong></td>
<td>10%-90% RH (in 1% increments)</td>
</tr>
<tr>
<td><strong>Sensor precision</strong></td>
<td>± 3% or better at 40% RH and 23°C [73°F]</td>
</tr>
<tr>
<td><strong>Proportional band</strong></td>
<td>2%-10% for control signal</td>
</tr>
<tr>
<td><strong>Electrical connection</strong></td>
<td>0.8 mm² [18 AWG] minimum</td>
</tr>
<tr>
<td><strong>Operating condition</strong></td>
<td>0°C to 40°C [32°F to 104°F], 0-95% RH</td>
</tr>
<tr>
<td><strong>Storage condition</strong></td>
<td>-10°C to 50°C [14°F to 122°F], 0-95% RH</td>
</tr>
<tr>
<td><strong>Temperature compensation reset</strong></td>
<td>Automatic readjustment of setpoint from a window temperature sensor (SHW0-11), or external temperature sensor (STC8-11 for fresh air duct temp or STO2-11 for outside air temp)</td>
</tr>
<tr>
<td><strong>Housing degree of protection</strong></td>
<td>IP 30 (EN 60529)</td>
</tr>
<tr>
<td><strong>Weight</strong></td>
<td>130 g. [0.3 lb]</td>
</tr>
</tbody>
</table>
| **Dimensions**                                   | A = 2.85" | 73mm  
|                                                   | B = 4.85" | 123mm  
|                                                   | C = 1.00" | 24mm   
|                                                   | D = 2.36" | 60mm   
|                                                   | E = 3.27" | 83mm   |
Wiring

We strongly recommend that all Neptronic products be wired to a separate grounded transformer and that transformer shall service only Neptronic products. This precaution will prevent interference with, and/or possible damage to incompatible equipment.

For more information about wiring the humidistat with various humidifiers, refer to the Wiring - Humidistat and Humidifiers section on page 12.

<table>
<thead>
<tr>
<th>Terminal Description</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Common</td>
</tr>
<tr>
<td>2</td>
<td>24 Vac or 30 Vdc</td>
</tr>
<tr>
<td>3</td>
<td>Window temperature sensor or outside temperature sensor input (AI3) see step 38</td>
</tr>
<tr>
<td>4-6</td>
<td>Not available</td>
</tr>
<tr>
<td>7</td>
<td>Common Relay</td>
</tr>
<tr>
<td>8</td>
<td>Humidify Contact Output (DO1)</td>
</tr>
<tr>
<td>9</td>
<td>Dehumidify Contact Output (DO2)</td>
</tr>
<tr>
<td>10</td>
<td>Humidify setpoint analog output (AO4) Note: If dehumidify only is selected, AO4 = 0 V</td>
</tr>
<tr>
<td>11</td>
<td>Alarm status digital input (DI1)</td>
</tr>
</tbody>
</table>
| 12                   | (AI1) External setpoint from Neptronic humidifier  
  o external demand  
  o external humidity sensor  
  o low signal selector input (LSS)  
  o averaging see step 22 |
| 13                   | (AI2) External 0-10 or 2-10Vdc signal  
  o external demand  
  o external high limit  
  o external duct supply in  
  o low signal selector input (LSS)  
  o averaging see step 24 |
| 14                   | Humidify Analog Output (AO1) see step 6 |
| 15                   | Dehumidify Analog Output (AO2) see step 6 |
| 16                   | Actual Humidity Output (0-100% RH) (AO3) |

Jumpers

<table>
<thead>
<tr>
<th>Jumpers</th>
<th>Description</th>
</tr>
</thead>
</table>
| JP2     | Digital Output Signal Selector  
  A&B = Internal: Digital output signal is linked to internal 24 Vac (same as humidistat)  
  B&C = External: Digital output signal is linked to external 24 Vac (different than humidistat) |
| JP3     | Mode Selection  
  A&B = RUN: Humidistat is in Operation Mode. (See Operation Mode page 11)  
  B&C = PGM: Humidistat is in Programming Mode. (See Programming Mode on page 3) |

Mounting Instructions

CAUTION: Remove power to avoid a risk of malfunction.

A. Remove the captive screw that’s holding the base and the front cover of the humidistat together.
B. Lift the front cover of the humidistat to separate it from the base.
C. Pull all wires through the holes in the base.
D. Secure the base to the wall using wall anchors and screws (supplied). Make the appropriate connections.
E. Mount the control module on the base and secure using the screw.
Programming Mode

The Mode Selector Jumper (JP3) must be set to the "PGM" mode (Programming Mode). Refer to Wiring on page 2. To exit, set the Jumper (JP3) back to the "RUN" mode (Operation Mode). All changes will be saved.

Symbols Used in this Manual

<table>
<thead>
<tr>
<th>Icon</th>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="icon.png" alt="Humidity" /></td>
<td>Humidity</td>
<td>Analog Output 1</td>
</tr>
<tr>
<td><img src="icon.png" alt="Temperature" /></td>
<td>Temperature</td>
<td>Analog Output 2</td>
</tr>
<tr>
<td><img src="icon.png" alt="Analog Input 1" /></td>
<td>Analog Input 1</td>
<td>Analog Output 3</td>
</tr>
<tr>
<td><img src="icon.png" alt="Analog Input 2" /></td>
<td>Analog Input 2</td>
<td>Analog Output 4</td>
</tr>
</tbody>
</table>

Setpoint and User Control

1. "INSIDE HUMIDITY SENSOR OFFSET"

   - **Range:** 10 to 90% RH
   - **Offset:** Max. ± 5%
   - **Increment:** 0.1% RH

   Compare the displayed humidity reading with a known value from a humidistat. To offset or calibrate the sensor, use the arrow keys to set the desired humidity reading. This is useful for humidistats installed in areas where the humidity read is slightly different than the room's actual humidity. For example, a humidistat placed right under the air diffuser.

2. "INSIDE TEMPER SENSOR OFFSET"

   - **Range:** 10 to 40°C [50 to 104°F]
   - **Offset:** Max. ± 5%
   - **Increment:** 0.1°C [0.2°F]

   Compare the displayed temperature reading with a known value from a thermometer. To offset or calibrate the sensor, use the arrows key to set the desired temperature reading. This is useful for thermostats installed in areas where the temperature read is slightly different than the room’s actual temperature. For example, a thermostat placed right under the air diffuser.

3. "ADJUST MINIMUM SETPNT"

   - **Default:** 15% RH
   - **Range:** 10 to 90% RH
   - **Increment:** 1% RH

   In Operation Mode, you cannot decrease the setpoint to less than the value set as the minimum humidity setpoint. The minimum value is restricted by the maximum value set in Step 4. In other words, the value that is set as the minimum cannot be greater than the maximum value.

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4. "ADJUST MAXIMUM USER SETPNT"
   Default: 65% RH
   Range: 10 to 90% RH
   Increment: 1% RH

   In Operation mode, you cannot increase the setpoint to more than the value set as the maximum humidity setpoint. The maximum value is restricted by the minimum value set in Step 3 “Adjust Minimum User Setpnt”. In other words, the value that is set as the maximum cannot be less than the minimum value.

5. "USER SETPNT LOCKED"
   Default: No (Unlocked)
   Range: No (Unlocked), Yes (locked)

   If set to No, the user setpoint option is not locked and the user can adjust the desired humidity setpoint. If set to Yes, the user setpoint option is locked and the user cannot set the desired humidity setpoint. A lock symbol appears to indicate that the setpoint is locked.

Humidity Settings

6. "ADJUST CONTROL MODE"
   Default: Hu (humidify only)
   Range: Hu (humidify only), AuTo (Automatic humidify and dehumidify), dEHU (dehumidify only)

   Select the control mode that you want to authorize to the user. To authorize all the available modes, select AuTo (Automatic Mode).

7. "ADJUST HUMIDITY SETPNT"
   Default: 40% RH
   Range: 10 to 90% RH
   Increment: 1% RH

   Appears only if you have selected Auto or Hu at Step 6 “Adjust Control Mode”. Set the desired humidity setpoint. If the setpoint option was locked at Step 5 “User Setpnt Locked”, a lock symbol is displayed. The setpoint value is restricted by the minimum (Step 3) and maximum (Step 4) values.

8. "ADJUST DEHUMI SETPNT"
   Default: 50% RH
   Range: 10 to 90% RH
   Increment: 1% RH

   Appears only if you have selected Auto or dEHU at Step 6 “Adjust Control Mode”. Set the desired dehumidify setpoint. If the setpoint option was locked at Step 5 “User Setpnt Locked”, a lock symbol is displayed. The setpoint value is restricted by the minimum (Step 3) and maximum (Step 4) values.

9. "ENABLE ON OFF CONTROL MODE"
   Default: Yes (Enable)
   Range: Yes (Enable), No (Disable)

   If you select Yes, the user can set the unit to Off. If you select No, the Off selection does not appear. See user Control Mode on page 11.

10. "HUMIDITY CONTROL RAMP"
    Default: 5.0% RH
        Range: 2 to 10% RH (recommended); for special applications, the controller can go to a maximum range of 300%
        Increment: 0.5% RH

    Appears only if you have selected Auto or Hu at Step 6 “Adjust Control Mode”. Select the desired span for the humidify ramp. Proportional control applies an effort in proportion to how far you are from the setpoint. The closer you get to the setpoint, the less it pushes. A demand of 100% is applied at the beginning of the ramp. For example with a setpoint of 40% and a ramp of 5%, the controller will apply a demand of 100% at 35%RH. The humidify symbol is also displayed.
11. "DEHUMIDIFICATION RAMP"

Default: 5.0% RH
Range: 2 to 10% RH (recommended); for special applications, the controller can go to a maximum range of 300%
Increment: 0.5% RH

Appears only if you have selected Auto or dEHU at Step 6 “Adjust Control Mode”. Select the desired span for the dehumidification ramp. Proportional control applies an effort in proportion to how far you are from the setpoint. The closer you get to the setpoint, the less it pushes. A demand of 100% is applied at the beginning of the ramp. For example, with a setpoint of 50% and a ramp of 5%, the controller will apply a demand of 100% at 45% RH. The dehumidify ® symbol is also displayed.

12. "CONTROL DEAD BAND"

Default: 0.3% RH
Range: 0.3 to 50% RH
Increment: 0.1% RH

Select the desired dead band value for both humidity and dehumidification ramps. The deadband is the interval of the signal band where no action occurs to prevent repeated activation-deactivation cycles. The humidify ⚽ and dehumidify ® symbols are also displayed. The deadband value applies to both the humidity and dehumidification control ramps (e.g. 0.3% for Hum and 0.3% for Dehum).

13. "HUMIDITY INTEGRAL TIME"

Default: 0 seconds
Range: 0.0 to 300.0 seconds
Increment: 0.1

Appears only if you have selected Auto or Hu at Step 6 “Adjust Control Mode”. Set the integral time for the humidity ramp. The integral control cumulates a factor of the difference between the setpoint and the actual reading in order to give an additional push to the ramp. The humidify ⚽ symbol is also displayed.

14. "HUMIDITY DERIVATIVE TIME"

Default: 0 seconds
Range: 0.0 to 300.0 seconds
Increment: 0.5 seconds

Appears only if you have selected Auto or Hu at Step 6 “Adjust Control Mode”. Set the derivative time for the humidity ramp. Many, if not most, control applications can run perfectly well with just P and I control. The derivative control adds a factor to time scale in order to dampen or try to predict the control effort. As it approaches the setpoint, it settles in nicely with a minimum of overshoot. The humidify ⚽ symbol is also displayed.

15. "DEHUMIDIFICATION INTEGRAL TIME"

Default: 0 seconds
Range: 0.0 to 300.0 seconds
Increment: 0.1

Appears only if you have selected Auto or dEHU at Step 6 “Adjust Control Mode”. Set the integral time for the dehumidification ramp. The integral control cumulates a factor of the difference between the setpoint and the actual reading in order to give an additional push to the ramp. The dehumidify ® symbol is also displayed.

16. "DEHUMIDIFICATION DERIVATIVE TIME"

Default: 0 seconds
Range: 0.0 to 300.0 seconds
Increment: 0.5 seconds

Appears only if you have selected Auto or dEHU at Step 6 “Adjust Control Mode”. Set the derivative time for the dehumidification ramp. Many, if not most, control applications can run perfectly well with just P and I control. The derivative control adds a factor to time scale in order to brake or dampen the control effort. As it approaches the setpoint, it settles in nicely with a minimum of overshoot. The dehumidify ® symbol is also displayed.

17. "HUMIDITY DEHUMIDIFICATION LOCKED TIME"

Default: 0 minutes
Range: 0 to 120 minutes
Increment: 1 minute

Appears only if you have selected Auto at Step 6 “Adjust Control Mode”. Represents a delay before switching from one mode to the other. For example, if set to 2 minutes and the system is currently humidifying, the system will only switch to dehumidification if the demand for dehumidification is active for 2 consecutive minutes.
Analog Outputs (AO1 to AO4)

18. **"MIN VDC ANALOG AO1 OUTPUT"**
   - **Default:** 0.0 Volt
   - **Range:** 0.0 or 2.0 Volt
   
   Appears only if you select Auto or Hu at Step 6 “Adjust Control Mode”. Defines the analog signal for AO1 Humidity Analog Output. Select 0.0 for 0-10Vdc or 2.0 for 2-10Vdc. The humidify symbol is also displayed.

19. **"MIN VDC ANALOG AO2 OUTPUT"**
   - **Default:** 0.0 Volt
   - **Range:** 0.0 or 2.0 Volt
   
   Appears only if you select Auto or dEHU at Step 6 “Adjust Control Mode”. Defines the analog signal for AO2 Dehumidification Analog Output. Select 0.0 for 0-10Vdc or 2.0 for 2-10Vdc. The dehumidify symbol is displayed.

20. **"MIN VDC ANALOG AO3 OUTPUT"**
   - **Default:** 0.0 Volt
   - **Range:** 0.0 or 2.0 Volt
   
   Defines the analog signal range for AO3 (Actual Humidity Output). Select 0.0 for 0-10Vdc or 2.0 for 2-10Vdc. The humidify symbol is also displayed.

21. **"MIN VDC ANALOG AO4 OUTPUT"**
   - **Default:** 0.0 Volt
   - **Range:** 0.0, 2.0 Volt
   
   Appears only if you select Auto or Hu at Step 6 “Adjust Control Mode”. Defines the analog signal for AO4 (Humidity Setpoint). Select 0.0 for 0-10Vdc or 2.0 for 2-10Vdc. Select the desired value of the minimum voltage of AO4 output. The humidify symbol is also displayed.

Analog Inputs (AI1 and AI2)

22. **"SELECT AI1 INPUT SIGNAL"**
   - **Default:** OFF (input not used)
   - **Range:** OFF, EHS.0, EHS.2, AEr.0, AEr.2, dEd.0, dEd.2, LSS.0, LSS.2, SPS
   
   If an external humidity reading is required, set the input signal type for AI1 (analog input 1) to a value other than OFF. The SPS and LSS options are not available if the control mode is set to “dehumidify” (see step 6).
   - **EHS.0** (0-10Vdc) or **EHS.2** (2-10Vdc) = External humidity sensor signal
   - **AEr.0** (0-10Vdc) or **AEr.2** (2-10Vdc) = External humidity sensor averaging. If selected, the controller performs an averaging of one of the following combinations depending on the selected options:
     - Average of AI1 and the internal sensor’s reading. (set step 36 to YES)
     - Average of AI1 and AI2 (set step 24 to AEr.0 or AEr.2)
     - Average of AI1, AI2 and internal sensor’s reading (set step 24 to AEr.0/AEr.2 and set step 36 to YES)
   - **dEd.0** (0-10Vdc) or **dEd.2** (2-10Vdc) = External Demand signal
   - **LSS.0** (0-10Vdc) or **LSS.2** (2-10Vdc) = External demand low signal selector. If selected, the controller compares the values of two or three signals and selects the lowest signal. The result of the LSS is provided as an output on AO1 (pin 14).
     - Lowest signal between AI1 and the internal demand (set step 37 to HuLs).
     - Lowest signal between AI1 and AI2 (set step 24 to LSS.0 or LSS.2).
     - Lowest signal between AI1, AI2 and internal demand (set step 24 to LSS.0 or LSS.2 and set step 37 to HuLs)
   - **SPS** = External humidity setpoint source. If selected, the controller disables the humidify setpoint (step 7) and uses an external setpoint from a Neptronic humidifier. The external setpoint is used to process the humidity demand.
23. "EXTERN HUMIDITY SENSOR 1 OFFSET"

Range: 10 to 90% RH
Offset: Max. ± 5%
Increment: 0.1% RH

This option appears if you have selected EHS.0, EHS.2, AEr.0, or AEr.2, at Step 22. When the humidistat is connected to analog input (AI1), the display shows the relative humidity percentage read by the external humidity sensor. Adjust the offset by comparing it with a known value humidistat. If the sensor is not connected or short circuited, the unit displays the sensor's limit. The humidify ★ symbol is also displayed.

24. "SELECT AI2 INPUT SIGNAL"

Default: OFF (input not used)

Range: OFF, dEd.0, dEd.2, AEr.0, AEr.2, LSS.0, LSS.2, HIL.0, HIL.2, duC.0, duC.2

Select the input signal type for AI2 (analog input 2). The AEr, LSS, HIL and duC options are not available if the control mode is set to "dehumidify" (see step 6). Please note that if selected options for AI1 and AI2 are similar or conflicting, the AI2 option takes precedence. For example if AI1= EHS and AI2 = AEr, the HRO will ignore the EHS and run using the AEr.

- **AEr.0** (0-10Vdc) or **AEr.2** (2-10Vdc) = **External humidity sensor averaging**. If selected, the controller performs an averaging of one of the following combinations depending on the selected options:
  - Average of AI2 and the internal sensor's reading (set step 36 to YES)
  - Average of AI2 and AI1 (set step 22 to AEr.0 or AEr.2)
  - Average of AI2, AI1 and internal sensor's reading (set step 22 to AEr.0 or AEr.2 and set step 36 to YES)

- **LSS.0** (0-10Vdc) or **LSS.2** (2-10Vdc) = **External demand low signal selector**. If selected, the controller compares the values of two or three signals and selects the lowest signal. The result of the LSS is provided as an output on AO1 (pin 14).
  - Lowest signal between AI2 and the internal demand (set step 37 to HuLs)
  - Lowest signal between AI2 and AI1 (set step 22 to LSS.0 or LSS.2)
  - Lowest signal between AI2, AI1 and internal demand (set step 22 to LSS.0 or LSS.2 and set step 37 to HuLs)

- **dEd.0** (0-10Vdc) or **dEd.2** (2-10Vdc) = **External Demand signal**
HIL.0 (0-10Vdc) or HIL.2 (2-10Vdc) = **High limit**. If selected, the controller compares the demand of the room humidity PID loop with the duct/high limit PID loop and applies the lower of the two.

- **dUC.0 (0-10Vdc) or dUC.2 (2-10Vdc) = Duct supply input.** If selected, the controller sequentially passes the demand through two PID loops and a zero span to smooth out the signal.

### Room PID
- Setpoint (step 7)
- Prop. ramp (step 10)
- Dead band (step 12)
- Integral (step 13)
- Derivative (step 14)

### Duct Supply PID
- Setpoint (step 33)
- Prop. ramp (step 29)
- Dead band (step 30)
- Integral (step 31)
- Derivative (step 32)

### Room Humidity
- %RH Sensor reading

### Duct Humidity
- %RH Sensor reading

- **Zero Span**
  - Zero (step 27)
  - Span (step 28)

25. **"EXTERN HUMIDITY SENSOR 2 OFFSET"**

<table>
<thead>
<tr>
<th>Range</th>
<th>10 to 90% RH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Offset</td>
<td>Max, ± 5%</td>
</tr>
<tr>
<td>Increment</td>
<td>0.1% RH</td>
</tr>
</tbody>
</table>

This option appears if you have selected **AEr.0, HIL.0, HIL.2, dUC.0, or dUC.2** at Step 24. When the humidistat is connected to analog input (AI2), the display shows the relative humidity percentage read by the external humidity sensor. Adjust the offset by comparing it with a known value humidistat. If the sensor is not connected or short circuited, the unit displays the sensor's limit. The humidify * symbol is also displayed.

26. **"HUMIDITY HIGH FILTER TIME"**

<table>
<thead>
<tr>
<th>Default</th>
<th>8 seconds</th>
</tr>
</thead>
<tbody>
<tr>
<td>Range</td>
<td>0 to 32 seconds</td>
</tr>
<tr>
<td>Increment</td>
<td>1 second</td>
</tr>
</tbody>
</table>

Appears only if **EHS.0, EHS.2** is selected at Step 22 or if **HIL.0, HIL.2, dUC.0, or dUC.2** is selected at Step 24.

### Duct Supply Ramp (AI2)

27. **"ADJUST DUCT SUPPLY ZERO"**

<table>
<thead>
<tr>
<th>Default</th>
<th>0% RH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Range</td>
<td>0 to span (step 28) %RH</td>
</tr>
<tr>
<td>Increment</td>
<td>1% RH</td>
</tr>
</tbody>
</table>

Appears only if **dUC.0 or dUC.2** is selected at Step 24. Represents a zero conversion, where a demand of 0% is converted to a minimum setpoint value. For example, if you set this value to 10% and the demand received is 5%, the controller will convert the demand to a setpoint of 10%.

28. **"ADJUST DUCT SUPPLY SPAN"**

<table>
<thead>
<tr>
<th>Default</th>
<th>70% RH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Range</td>
<td>Duct supply zero (step 27) to 90% RH</td>
</tr>
<tr>
<td>Increment</td>
<td>1% RH</td>
</tr>
</tbody>
</table>

Appears only if **dUC.0 or dUC.2** is selected at Step 24. Represents a span conversion, where a demand of 100% is converted to a maximum setpoint value. For example, if you set this value to 70% and the demand received is 80%, the controller will convert the demand to a setpoint of 70%.
29. "ADJUST DUCT SUPPLY RAMP HUMIDITY"

Default: 5.0% RH
Range: 2 to 10% RH (recommended); for special applications, the controller can go to a maximum range of 300%
Increment: 0.5% RH

Appears only if dUC.0 or dUC.2 is selected at Step 24. Select the desired proportional ramp for the duct supply humidity. Proportional control applies an effort in proportion to how far you are from the setpoint. The closer you get to the setpoint, the less it pushes. A demand of 100% is applied at the beginning of the ramp. For example, with a setpoint of 40% and a ramp of 5%, the controller will apply a demand of 100% at 35% RH. The humidify symbol is also displayed.

30. "DUCT SUPPLY DEAD BAND"

Default: 0.3% RH
Range: 0.3 to 50% RH
Increment: 0.1% RH

Appears only if dUC.0 or dUC.2 is selected at Step 24. Select the desired dead band value for the duct supply humidity ramp. The deadband is the interval of the signal band where no action occurs to prevent repeated activation-deactivation cycles. The humidify symbol is also displayed.

31. "DUCT SUPPLY INTEGRAL TIME"

Default: 0 seconds
Range: 0.0 to 300.0 seconds
Increment: 0.1

Appears only if dUC.0 or dUC.2 is selected at Step 24. Set the integral time for the duct supply humidity ramp. The integral control cumulates a factor of the difference between the setpoint and the actual reading in order to give an additional push to the ramp. The humidify symbol is also displayed.

32. "DUCT SUPPLY DERIVATIVE TIME"

Default: 0 seconds
Range: 0.0 to 300.0 seconds
Increment: 0.5 seconds

Appears only if dUC.0 or dUC.2 is selected at Step 24. Set the derivative time for the duct supply humidity ramp. Many, if not most, control applications can run perfectly well with just P and I control. The derivative control adds a factor to the time scale in order to brake or dampen the control effort. As it approaches the setpoint, it settles with a minimum of overshoot. The humidify symbol is also displayed.

High Limit/Duct Supply Setpoint (AI2)

33. "ADJUST HIGH LIMIT SETPOINT"

Default: 80% RH
Range: 10 to 100% RH
Increment: 1% RH

Appears only if HIL.0, HIL.2, dUC.0, or dUC.2 is selected at Step 24. Set the desired duct humidity setpoint within the defined range. If using the duct supply humidity ramp (dUC.0 or dUC.2), the High Limit Setpoint must be higher than the Duct Supply Span at step 28.

High Limit Humidity Ramp (AI2)

34. "HIGH LIMIT RAMP"

Default: 5.0% RH
Range: 2 to 10% RH (recommended); for special applications, the controller can go to a maximum range of 300%
Increment: 0.5% RH

Appears only if HIL.0, HIL.2, dUC.0, or dUC.2 is selected at Step 24. Select the desired proportional ramp for the high limit ramp. Proportional control applies an effort in proportion to how far you are from the setpoint. The closer you get to the setpoint, the less it pushes. A demand of 100% is applied at the beginning of the ramp. For example, with a setpoint of 40% and a ramp of 5%, the controller will apply a demand of 100% at 35% RH. The humidify symbol is also displayed.

35. "HIGH LIMIT DEAD BAND"

Default: 0.3% RH
Range: 0.3 to 50% RH
Increment: 0.1% RH

Appears only if HIL.0, HIL.2, dUC.0, or dUC.2 is selected at Step 24. Select the desired dead band value for the duct humidity ramp. The deadband is the interval of the signal band where no action occurs to prevent repeated activation-deactivation cycles. The humidify symbol is also displayed.
Averaging and LSS Options

36. “AVERAGE INSIDE HUMIDITY SENSOR”

Default: NO
Range: NO, YES

This option only appears if you have selected AEr.0, AEr.2 at Step 22 and/or 24. If you select Yes, the controller will average the internal sensor’s reading in addition to the selected analog inputs (AI1 and/or AI2). Select No to disable averaging of the internal sensor’s reading.

37. “SELECT LSS MODE”

Default: HuLs
Range: LSS, HuLs

This option only appears if you have selected LSS.0, or LSS.2 at Step 22 and/or 24. If you select HuLs (Humidity vs LSS input), the controller compares the internal demand in addition to the selected analog inputs (AI1 and/or AI2) in order to select the lowest level signal. Select LSS (LSS only) to disable comparison with the internal humidity demand.

External Temperature Sensor (AI3)

38. “SELECT AI3 INPUT SIGNAL”

Default: OFF (input not used)
Range: OFF, UtS, OtS

Select the input signal type for the external temperature sensor input AI3 (analog input 3).

- If OtS (Outside Temperature Sensor) is selected, the controller will override the maximum setpoint value based on the outside temperature reading using the following conditions.
  - If outside temperature is less than -29.0°C (-20.2°F), maximum setpoint = 15%RH
  - If outside temperature is less than -23.0°C (-9.4°F), maximum setpoint = 20%RH
  - If outside temperature is less than -18.0°C (-0.4°F), maximum setpoint = 25%RH
  - If outside temperature is less than -12.0°C (10.4°F), maximum setpoint = 30%RH
  - If outside temperature is less than -7.0°C (19.4°F), maximum setpoint = 35%RH
  - At higher temperatures, the maximum setpoint = 100%RH
- If UtS (Window Temperature Sensor) is selected, the controller applies a compensation factor (step 40) based on the dewpoint to avoid condensation on the window. The temperature sensor should be installed on the coldest window in the room.

39. “EXTERN TEMPER SENSOR OFFSET”

Range: -30 to 90°C [-22 to 194°F]
Offset: Max. ± 5%
Increment: 0.1°C [0.2°F]

This option appears if you have selected UtS or OtS at Step 38. The display shows the temperature read by the external temperature sensor. Adjust the offset by comparing it with a known value (e.g. thermometer). If the sensor is not connected or short circuited, the unit displays the sensor's limit.

40. “WINDOW TEMPER SENSOR COMPENS”

Default: 80
Range: 25 to 90
Increment: 5

This option appears if you have selected UtS at Step 38. Adjust the compensation factor value to avoid condensation on the window. Using a lower compensation value increases the dewpoint derating factor to ensure there is no condensation, but decreases the capacity to reach the humidity setpoint. Using a higher compensation value decreases the dewpoint derating factor to allow the control demand to approach the humidity setpoint while reducing the occurrence of condensation.
Operation Mode
The Mode Selector Jumper (JP3) must be set to the "RUN" mode (Operation Mode). Refer to Wiring on page 2.

Power Up
Upon power up, the LCD illuminates and all segments appear for 2 seconds. The humidistat then displays its current version for 2 seconds. Pressing any key on the humidistat illuminates the LCD for 4 seconds.

Humidity/Temperature
Press the key to display the external temperature or duct humidity reading for 2 seconds, if the temperature and humidity sensors are used. Press the arrow keys to switch between the humidity and temperature display. To toggle the temperature scale between °C and °F, press both and keys for 3 seconds.

If the sensor is not connected or short circuited, the unit displays the sensor's limit. Available only if the humidifier alarm output (NO) is connected to the humidistat.

Humidity Setpoint Adjustment Mode
To access the Humidity setpoint, press both the and keys twice. The humidity setpoint will be displayed for 3 seconds. To adjust the setpoint, press the and keys while the setpoint is displayed. If the setpoint adjustment has been locked at Step 5 "User Setpt Locked", the lock symbol appears. If the Control Mode option was set to Hu or dEHU at Step 6 “Adjust Control Mode”, either the Humidify or Dehumidify setpoint will be displayed. If the Control Mode option was set to AuTo at Step 6, the Humidify setpoint will be displayed. To switch between humidify and dehumidify setpoint, press . The humidistat will return to normal mode if you navigate through the entire menu and do not make any selection, or if you do not press any key for 3 seconds. The changed values will be saved automatically.

Control Mode
To access the Control Mode, press the key. The Control Mode appears for 5 seconds. When in this mode, press the key again to switch between ON and OFF. The following options are available:

- ON (humidify only) or OFF
- ON (dehumidify only) or OFF
- ON (auto humidify and dehumidify) or OFF

The "ON" operation varies according to the choice made in Step 6 “Adjust Control Mode” of the Programming Mode. The option to turn "OFF" the unit can be disabled (see step 9 on page 4)
Wiring - Humidistat and Humidifiers

SK300 Humidifier

SK300B BACnet Humidifier
SKR Humidifier

- On/Off Push button
- Drain Push button
- Drain LED (Yellow)
- Fan LED (Green)
- Fill LED (Yellow)
- Steam LED (Green)
- Access panel
- Alarm LED (Red)
- Power LED (Green)
- Transformer
- Control demand from humidistat 0-10 Vdc
- External transformer (by others)
- Dip switches
- External cut-off
- 24 Vdc
- AO1 (modulating output)
- HRO20 humidistat
- COM 24VAC
- TB5
- TB6
- +
- -